

acceptance after the construction of the ship. So in order to develop a model of service speed, which is useful in the preliminary design, specify patterns approximation, dependent only on the basic dimensions of vessels for all components of total resistance. A method for approximation of the models presented in [5].

Final figures function approximation component of total resistance for ships bulk carriers are:

- resistance to water and sea current:

$$R_x = (3.7509 - 1.5 \cdot 10^{-7} L_{WL}^3 + 2.4 \cdot 10^{-4} B^2 \ln(B) - 6.39 \cdot 10^{-4} T^3 - 13.6864(\ln(C_B))^2 + 1.73 \cdot 10^{-5} \nabla \ln(\nabla)) V^2 \cdot (-0.00085 \beta^2 + 0.07715 \beta + 1) \quad (3)$$

$$R_y = \rho_w L T V^2 (8.09 \cdot 10^{-5} \beta^2 + 1.3 \cdot 10^{-3} \beta)$$

$$M_z = 8.55 \cdot 10^{-4} \rho_w T L^2 V^2 \beta$$

- the effect of wind:

$$R_{xA} = -\frac{1}{2} \rho_A \cdot (233.71 \cdot \ln(\nabla) - 1879.3) \cdot V_{RA}^2 \cdot (0.4770 + 0.01528 \cdot \beta_{RA} - 3.202 \cdot 10^{-4} \cdot \beta_{RA}^2 + 1.060 \cdot 10^{-6} \cdot \beta_{RA}^3),$$

$$R_{yA} = \frac{1}{2} \rho_A \cdot (895.4 \cdot \ln(\nabla) - 7472.4) \cdot V_{RA}^2 \cdot (-0.01529 + 0.01529 \cdot \beta_{RA} - 8.710 \cdot 10^{-5} \cdot \beta_{RA}^2),$$

$$M_{zA} = \frac{1}{2} \rho_A \cdot (895.4 \cdot \ln(\nabla) - 7472.4) \cdot L \cdot V_{RA}^2 \cdot (-0.0071 \cdot \beta_{RA} + 0.0001 \cdot \beta_{RA}^2 - 7 \cdot 10^{-7} \cdot \beta_{RA}^3 + 1 \cdot 10^{-9} \cdot \beta_{RA}^4),$$

(4)

- the effect of wave:

$$R_{xW}, R_{yW}, M_{zW} = f(x_1 \dots x_k) =$$

$$= \sum_{i=1}^{11} c_i \cdot \left(\frac{2}{1 + e^{-2 \cdot \left(\sum_{k=1}^9 a_{i,k} x_k + b_i \right)}} - 1 \right) + D \quad (5)$$

where:

$x_k = [L, B, T, C_B, C_{WP}, F_w, V, \beta_w, H_s]$, whereas a, b, c, D are parameters of artificial neural networks developed [5],

- the resistance of the rudder fin:

$$R_{xR} = \left((0.0194 \cdot L \cdot T + 2.1874) \cdot c \cdot (a + b \cdot V)^2 (\sin \delta_R)^2 \right),$$

$$R_{yR} = \frac{1}{2} (1.14 - 0.6 \cdot C_B) \cdot (0.0194 \cdot L \cdot T + 2.1874) \cdot c \cdot (a + b \cdot V)^2 \sin 2\delta_R, \quad (6)$$

$$M_{zR} = -\frac{1}{4} L (1.14 - 0.6 \cdot C_B) \cdot (0.0194 \cdot L \cdot T + 2.1874) \cdot c \cdot (a + b \cdot V)^2 \sin 2\delta_R,$$

where:

$$c = \left(\frac{1}{2} \rho_w \frac{6.13\lambda}{\lambda + 2.25} \right); a = 4.252; b = 0.262; \lambda = 1695$$

The approximation formulas have been developed on the basis of technical-operational parameters built ships (base A). For those ships were carried out statistical tests developed function approximation, while the substantive tests were carried out for the second group of vessels (base B) built in the Szczecin Shipyard. In Fig. 2-3 shows a few examples of substantive tests designed function approximation.

Designs approximation components of total resistance to other types of ships and substantive testing are presented in [5].

MATHEMATICAL MODEL OF THRUST OF THE PROPELLER AND EFFICIENCY COEFFICIENTS

In addition to the total resistance, to determine the power propulsion in the actual weather conditions at the stage of preliminary design is necessary mathematical model propeller and efficiencies coefficient. As in the case of the components of total resistance, also for these values must be developed approximation functions depend only on the main dimensions of the ship – great way to find these functions approximation presented in [5]. Final figures approximating the function parameters of the screws and the coefficients to calculate the propulsive efficiency for ships bulk carriers are the following:

1. Propeller:

- pressure T and torque Q:

$$T, Q = f(x_1 \dots x_k) = \sum_{i=1}^{11} c_i \cdot \left(\frac{2}{1 + e^{-2 \cdot \left(\sum_{k=1}^7 a_{i,k} x_k + b_i \right)}} - 1 \right) + D \quad (7)$$

where:

$x_k = [L, B, T, C_B, \nabla, V, n_p]$, whereas a, b, c, D are parameters of artificial neural networks developed [5],

- diameter of the propeller:

$$D_p = -0.4774 \cdot T^2 + 401.18 \cdot T + 1517.5 \quad (8)$$

where:

T – draft of the ship,

- propeller advance coefficient:

$$J = \frac{V_E (1 - w_T)}{n \cdot D_p} \quad (9)$$

2. Factors to the efficiency drive:

- thrust deduction fraction:

$$t = 0.067036 + 0.059741 \cdot C_p + 0.585806 \cdot \frac{B}{L} \quad (10)$$

- wake coefficient:

$$w_T = -1.11851 + 0.00369 \cdot B + 2.0656 \cdot C_p - 0.364233 \cdot \frac{T}{B} - 7.6 \cdot 10^{-7} \cdot \nabla \quad (11)$$

- rotative efficiency:

$$\eta_{RT} = 0.99660 + 0.094350 \cdot C_p - 0.000012 \cdot T \cdot B + 0.021510 \cdot \frac{B}{L} \quad (12)$$

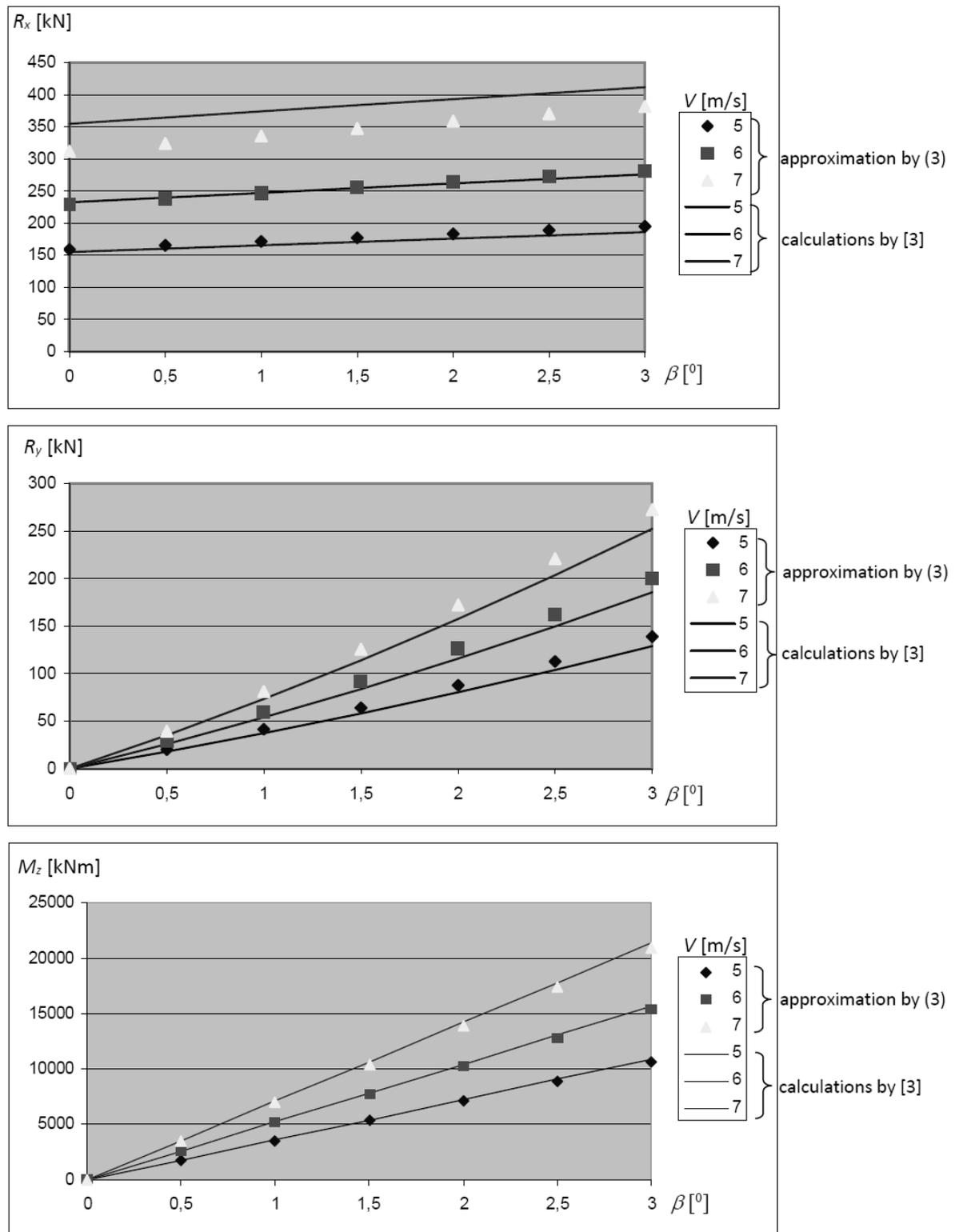


Fig. 2 The forces and moment of resistance of the ship in calm water, taking into account the angle of drift for various vessel speed V - bulk carrier M1

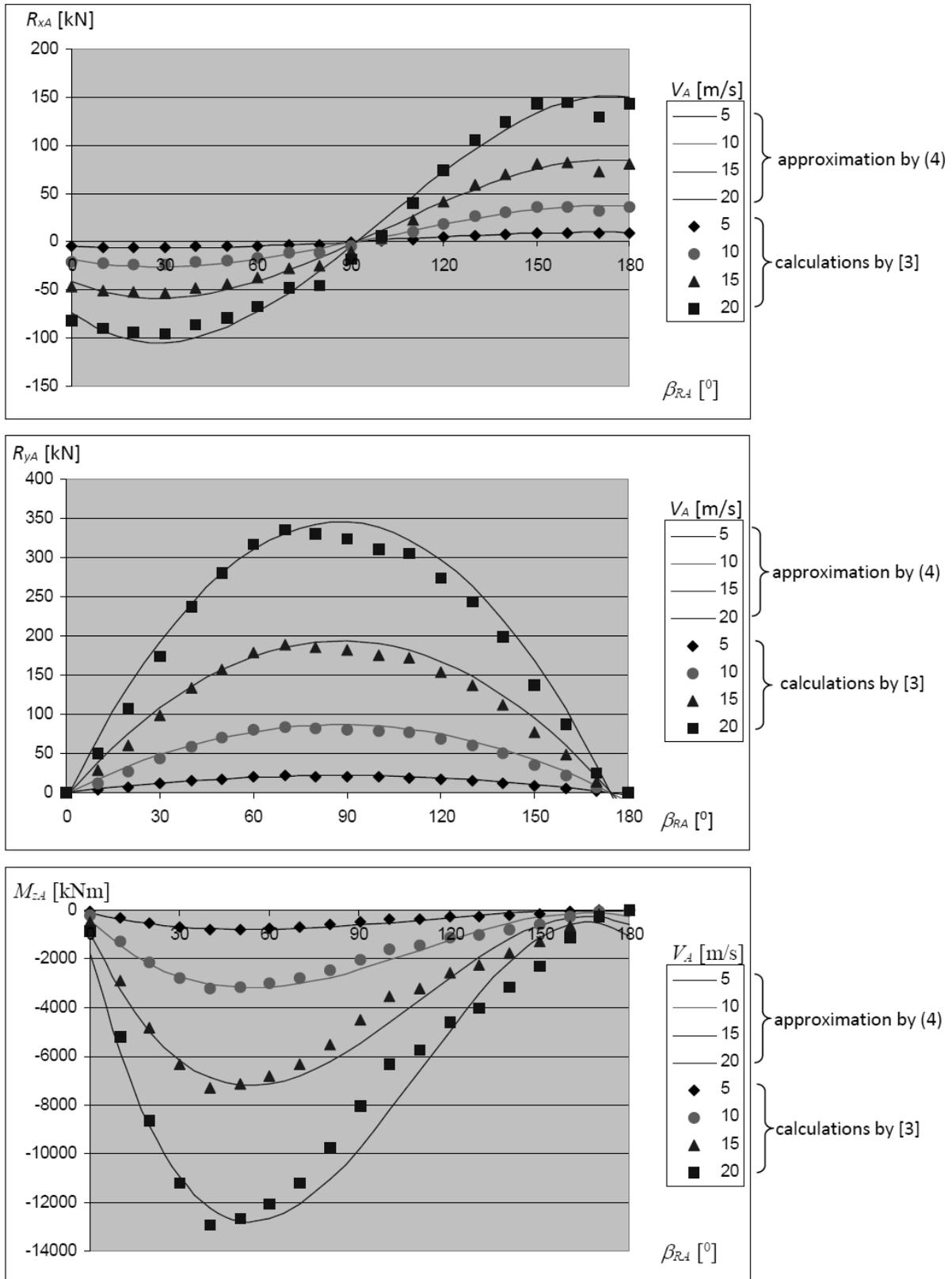


Fig. 3 The forces and moment from the wind for different wind speeds V_A - bulk carrier M1

As in the case of total resistance, the function approximation for the parameters of the propeller and efficiencies statistical tests were performed for ships with a base A, a substantive test vessels from the base B.

MATHEMATICAL MODEL OF THE POWER PROPULSION TO THE SERVICE SPEED, WHICH IS USEFUL AT THE STAGE OF PRELIMINARY DESIGN

Power to the motor coupling P_B is equal to the main drive [1]:

$$P_B = \frac{P_E}{\eta} \tag{13}$$

where:

P_E – towing power,

η – overall efficiency propulsion.

Since the power P_B is to be determined for a service speed which the ship is achieved at a given shipping line to:

$$P_E = V_E \cdot R_C \tag{14}$$

where:

V_E – reference, statistical average service speed of the ship on a shipping line in the actual weather conditions,

R_C – the total resistance (statistical average) in the actual (average statistics) weather conditions for shipping.

The overall efficiency of the propulsion of the vessel is equal to:

$$\eta = \eta_G \cdot \eta_S \cdot \eta_{HT} \cdot \eta_0 \cdot \eta_{RT} \tag{15}$$

where:

η_G – efficiency of the assembly, if used,

η_S – efficiency shafting,

η_{HT} – impact factor of the hull:

$$\eta_{HT} = \frac{1-t}{1-w_T} \tag{16}$$

t – thrust deduction coefficient,

w_T – wake coefficient,

η_{RT} – rotative efficiency,

η_0 – propeller efficiency (without the hull of the vessel):

$$\eta_0 = \frac{J}{2\pi} \cdot \frac{T \cdot D_P}{Q} \tag{17}$$

T – the thrust of the propeller,

Q – the torque of the propeller,

D_P – diameter of the propeller,

J – propeller advance coefficient.

To the formula (13) can be calculated power propulsion P_B , for a given service speed V_{ZE} at the stage of preliminary design, all sizes must be dependent only on the basic geometric parameters of the designed ship and the weather parameters occurring in the shipping line.

Nominal power of the motor is thus equal to:

$$N_n = \frac{P_B}{0.9} = \frac{V_{ZE} \cdot (R_x + R_{x4} + R_{xW} + R_{xR})}{\eta_G \cdot \eta_S \cdot \frac{1-t}{1-w_T} \cdot \frac{J}{2\pi} \cdot \frac{T \cdot D_P}{Q} \cdot \eta_{RT}} \tag{18}$$

Substituting equation (18) by:

– R_C – the expression (1)-(6),

– η_{HT} – the expression (10), (11),

– η_0 – the expression (7)-(9),

– η_{RT} – the expression (12),

obtained equation for N_n or P_B depend on the weather conditions (parameters of wind, sea current and waves) and the basic geometrical parameters of the designed ship: length L , breadth B , draught T , side height H , displacement ∇ , bulk coefficient C_B , waterplane coefficient C_{WP} , longitudinal prismatic coefficient C_p .

THE RESULTS OF CALCULATIONS OF POWER PROPULSION

For the ship M1 (bulk carrier) with dimensions:

$L = 138.0$ m

$B = 23.0$ m

$T = 8.5$ m

$C_B = 0.804$

$C_{WP} = 0.892$

$C_p = 0.809$

It has been designed for the speed of contract $V_K = 7.33$ m/s. On the basis of model tests specified nominal power of the drive motor $N_n = 5720$ kW, and assuming the sea margin $SM = 15\%$ of the estimated service speed $V_E = 7.07$ m/s.

What is the actual service speed of the vessel, calculated by the algorithm [4], the actual weather conditions on various shipping lines shown in Fig. 4.

Assuming that the ship is expected to reach a predetermined service speed $V_{ZE} = 7.07$ m/s with the probability of its maintenance level $P_{VZE} = 95\%$, nominal power of the engine, calculated from the formula (18) for various shipping lines is shown in Fig. 5.

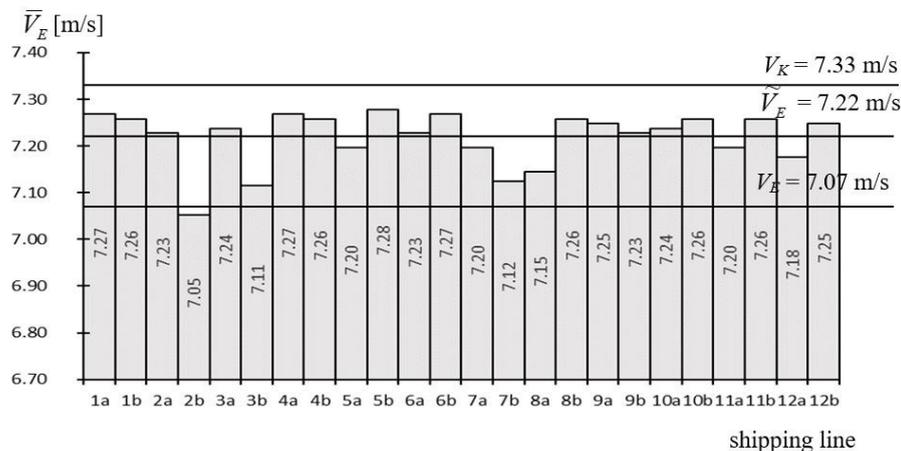


Fig. 4 Average, long-term service speed \bar{V}_E in lines shipping – bulk carrier M1 (\bar{V}_E - average service speed for all routes)

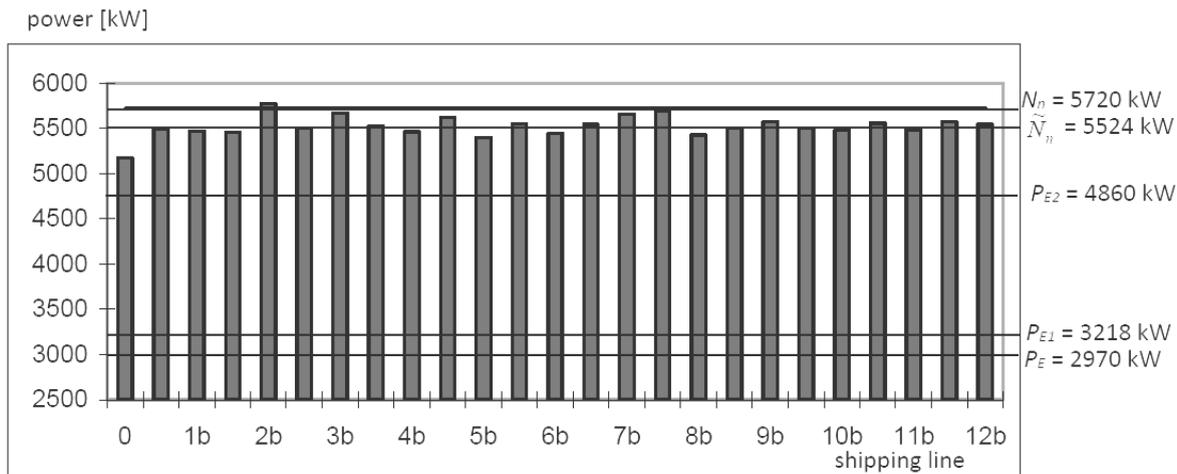


Fig. 5 Nominal power N_n for the ship M1

Explanations: \tilde{N}_n - the average nominal power for all routes, P_E - towing power (14), P_{E1} - power towing method of Silverleaf-Dawson [2], P_{E2} - power towing method of Watson [2]

FINAL CONCLUSIONS

1. Fig. 5 shows the results of calculations of the nominal power of the drive motor M1 ship for individual shipping lines and the average value for all analyzed shipping lines. The average value calculated from approximation formulas contain only the basic dimensions of the main ship, it is 3.5% lower than the nominal power N_n determined on the basis of model tests made after signing the contract.
2. Fig. 5 also shows the power of towing P_E and power towing calculated from two very approximate formulas [2] used at the stage of preliminary design. These formulas for the ship give a very inflated results.
3. The developed method of calculating power propulsion for the established service speed at the stage of preliminary design requires further research and testing, as presented in the article the results of calculations apply only to one vessel.

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