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# Synthesis and structural analysis of Ni<sub>0.45</sub>Cu<sub>0.55</sub>Mn<sub>2</sub>O<sub>4</sub> by Williamson–Hall and size–strain plot methods

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**Abstract.** This paper describes synthesis and structural properties of Ni<sub>0.45</sub>Cu<sub>0.55</sub>Mn<sub>2</sub>O<sub>4</sub> nanopowder, obtained by coprecipitation route. XRD pattern reveals cubic structure with lattice parameter 8.305 Å. We report crystallite size (D), micro strain ( $\varepsilon$ ), dislocation density ( $\rho_D$ ), and hopping lengths ( $L_A$  and  $L_B$ ). We also report preferential orientation by texture coefficients [ $T_C$  (h k l)]. The Williamson-Hall plot and stress-strain plot also employed to understand the mechanical properties of materials.

*Keywords*: Ni<sub>0.45</sub>Cu<sub>0.55</sub>Mn<sub>2</sub>O<sub>4</sub>, crystallite size (*D*), micro strain ( $\varepsilon$ ), dislocation density ( $\rho_D$ ), texture coefficients.

#### 1. Introduction

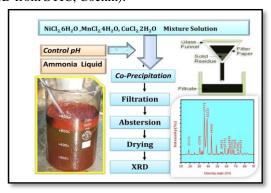
Mixed manganese oxides have recently evoked strong concern in various structures with different Mn valence states and Mn coordinations like in perovskites, spinels, or pyrochlores [1]. Sensors for monitoring and controlling temperature are very authoritative, our daily life, tons of industrial and laboratory applications like aerospace, automotive industries, circuit compensation and cryogenic systems etc. [2, 3]. The negative temperature coefficient (NTC) thermistors are useful for precision temperature measurements as their resistance decreases with increasing temperature [3]. The most extensively used NTC thermistor materials are nickelmanganite based semiconducting materials which exhibit the spinel-type crystal structure with the general formula AB<sub>2</sub>O<sub>4</sub> [4, 5]. In the spinel structure, there are two sites available for the cations, i.e. the tetrahedral site, A-site, and the octahedral site, B-site [4]. NiMn<sub>2</sub>O<sub>4</sub> is panoptically used in industry as the basis for the production of ceramic temperature sensors due to its electrical properties characterized by a negative temperature coefficient of the semi-conducting electrical resistance [5 - 8]. Copper plays an important role in the physical and electrical properties of nickel manganite [5, 9].

This work aimed at the synthesis of  $Ni_{0.45}Cu_{0.55}Mn_2O_4$  by co-precipitation method and its characterization by XRD with special emphasis of the dislocation density  $(\rho_D)$ , mechanical properties (strain), and hopping length (for tetrahedral  $L_A$  and octahedral site  $L_B$ ) of synthesized nickel copper manganite.

## 2. Experimental

Nano sized nickel copper manganites were synthesized by low cost co-precipitation method [10] from precursors like nickel chloride (NiCl<sub>2</sub>·6H<sub>2</sub>O, 97%,), manganese chloride (MnCl<sub>2</sub>·4H<sub>2</sub>O, 99%,) and copper chloride (CuCl<sub>2</sub>·2H<sub>2</sub>O, 99%), all three of AR grade made by Burgoyne Burbridges & Company, Mumbai, India. The

reagents were weighed for a desired stoichiometric ratio and dissolved in distilled water. The mixture was stirred for 1 hour by using a magnetic stirrer to get liquid solution at room temperature (300 K). Then ammonia (NH<sub>3</sub> 25%, extra pure Sp. gr. 0.91, Fisher Scientific, Mumbai) was added drop wise with a pipette to get a desired pH value and stirred for another 1 hour. The brown solution contained nano nickel copper manganite which was washed repeatedly by adding distilled water and filtered by using AR grade filter paper, as shown in Fig. 1. The paste finally left to dry at room temperature. To get final product, the dry paste was calcinated at 600°C for 4 hours in a muffle furnace, using an alumina crucible. The black powder left is the nano nickel copper manganite sample. XRD analysis of synthesized nickel copper manganite was carried out by using a Bruker AXS D8 Advance instrument ( $\lambda = 1.5406$  Å, Detector Si(Li) PSD from STIC, Cochin).



**Figure 1.** Schematic of synthetic procedure and flow chart of co-precipitation method.

#### 3. Results and discussion

The cubic spinel structure of nickel copper manganite is confirmed by the diffraction pattern shown in Figure 2. The diffraction pattern was indexed using JCPDS #00-084-0542, demonstrating the synthesis of nickel copper manganite. The diffraction pattern analysis is done by

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using (1 1 1), (2 2 0), (3 1 1), (2 2 2), (4 0 0), (4 4 2), (5 1 1), (4 4 0), (5 3 1), (6 2 0) and (6 2 2) reflection planes, which confirmed the formation of a cubic spinel structure. Miller indices ( $h \ k \ l$ ) and lattice parameter (a) are tabulated in Table 1. The peaks positions and relative intensities match the tabulated values for NiMn<sub>2</sub>O<sub>4</sub>. XRD pattern reveals cubic spinel structure phase (space group: Fd3m) and crystalline nature with lattice constant  $a = 8.305 \ \text{Å}$ .

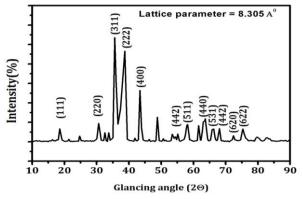


Figure 2. XRD pattern of Ni<sub>0.45</sub>Cu<sub>0.55</sub>Mn<sub>2</sub>O<sub>4</sub>

**Table 1.** Miller indices (h k l) and lattice parameter (a)

2θ	d [Å]	Miller indices (h k l)	Lattice constant (a) [Å]
18.492	4.79421	1 1 1	8.303
30.559	2.92305	220	8.267
36.009	2.49217	3 1 1	8.265
37.357	2.40526	222	8.332
43.407	2.08301	400	8.332
55.132	1.66454	4 2 2	8.154
58.184	1.58428	5 1 1	8.232
63.099	1.47218	4 4 0	8.237
65.827	1.41762	5 3 1	8.386
66.328	1.40812	4 4 2	8.448
72.412	1.30406	620	8.247

Crystallite size D was calculated using the Debye–Scherer equation [10]:

$$D = \frac{0.9\lambda}{\beta \cos \theta} \tag{1}$$

where  $\lambda$  is the wavelength of used radiation,  $\beta$  is the full width half maximum (FWHM) of diffraction peak, and  $\theta$  is the Bragg angle. The lattice parameter of synthesized cubic nickel copper manganite found as a = 8.305 Å, the unit cell volume is 572.84 Å<sup>3</sup> and average crystallite size D is 39.8 nm, as presented in Table 2.

**Table 2.** Lattice parameter (a), volume (V), strain ( $\varepsilon$ ), crystallite size (D) and hopping lengths ( $L_A$  and  $L_B$ )

a [Å]	a <sup>3</sup> [Å <sup>3</sup> ]	3	D [nm]	$\rho_{\mathrm{D}}[\mathrm{m}^2]$	L <sub>A</sub> [Å]	<i>L</i> <sub>B</sub> [Å]
8.305	572.8	0.0915	39.8	7.38385x 10 <sup>18</sup>	3.596	2.94

The dislocation is a crystallographic defect (irregularity) within a crystal structure, which strongly influences the material properties. Dislocation density is the number of dislocations in a unit volume of crystalline

material. Dislocation density  $\rho_D$  and micro strain  $\varepsilon$  were calculated from [10]:

$$\rho_{\rm D} = 1/D^2 \tag{2}$$

$$\varepsilon = \beta \cos\theta / 4 \tag{3}$$

$$\rho_D = \frac{15\varepsilon}{aD} \tag{4}$$

The distances between magnetic ions (hopping length) in site A (tetrahedral) and site B (octahedral) were calculated by using the following relationships (5), being equal to 3.596 Å and 2.94 Å:

$$L_A = \frac{a\sqrt{3}}{4} \text{ and } L_B = \frac{a\sqrt{2}}{4} \qquad (5)$$

Quantitative information concerning the preferential crystal orientation can be obtained from the texture coefficient, Tc (h k l) [11]. The reflection intensities from each XRD pattern contain information related to the preferential growth of phases in polycrystalline material. The degree of orientation in crystal planes can be found from the expression:

$$Tc (h k l) = \frac{\frac{I(h k l)}{I_0(h k l)}}{(\frac{1}{N})^2 \frac{I(h k l)}{I_0(h k l)}}$$
 (6)

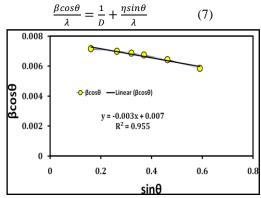
where I and  $I_0$  stand for the observed and standard intensities and N is number of peaks. Texture analysis is tabulated in Table 3.

**Table 3.** Texture coefficients of planes (h k l)

h k l	Tc (h k l)
111	0.678
2 2 0	0.396
3 1 1	0.72
2 2 2	3.054
4 0 0	1.774
4 2 2	0.625
5 1 1	0.192
4 4 0	0.413
620	1.829

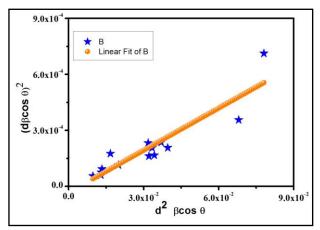
We would realize that the Tc of  $(2\ 2\ 2)$  and  $(6\ 2\ 0)$  are 3.054 and 1.829 respectively and showed strong preferential orientation about the  $(2\ 2\ 2)$  plane compared to other planes.

Lattice strain  $\eta$  and average crystalline size D were calculated using the Williamson–Hall equation [12]:



**Figure 3**. Williamson–Hall plot of  $\beta\cos\theta \ vs. \sin\theta$  Ni-Cu-Mn-O

The above equation is written in the format y = mx + c where  $m = \eta$  and c = 1/D, so that the linear plot of  $\beta\cos\theta$  vs.  $\sin\theta$  gives the slope as lattice strain  $\eta$  and the intercept as 1/D as shown in Fig. 3. From the graph calculated average crystallite size (D) was 142 nm and lattice strain  $\eta = 0.003$  to agree with the above calculations.



**Figure 4.** Size-strain plot of  $(d\beta\cos\theta)^2 vs. d^2\beta\cos\theta$  of Ni<sub>0.45</sub>Cu<sub>0.55</sub>Mn<sub>2</sub>O<sub>4</sub>

The "size-strain plot" (SSP) is best tool to empathize the isotropic nature and micro-strain contribution. The judgment of the size-strain parameters can be obtained by considering an average (SSP), which has the benefits that less weight is given to data from reflections at high angles, where the precision is usually lower which is shown in Figure 4. We presume that the "crystallite size" profile is represented by a Lorentzian function and the "strain profile" by a Gaussian function [12, 13].

Accordingly, we have:

$$(d_{hkl}\beta_{hkl}\cos\theta)^2 = \frac{K.\lambda}{D}(d_{hkl}^2\beta_{hkl}\cos\theta) + \left(\frac{\varepsilon}{2}\right)^2$$
 (8)

where K is a constant that depends on the shape of the particles (for spherical particles K = 3/4)

In this case, the comparison between W-H plot and SSP has been reported in Table 4.

**Table 4.** Comparative values of crystallite size (*D*), micro strain ( $\varepsilon$ ), and dislocation density ( $\rho$ <sub>D</sub>)

Crystallite	From equation	From W-H	From SSP
size D [Å]	1 Tom equation	graph	method
Size D [A]	398	142	155
Micro	From equation	From W-H	From SSP
$\frac{\text{NHCro}}{\text{strain } \varepsilon}$	1 Tom equation	graph	method
Sti aiii &	0.0016	0.003	0.011
Dislocation	From Eq (3)	From Eq (4)	
density $ ho_{ m D}$ [m <sup>-2</sup> ]	1.6992 x 10 <sup>15</sup>	1 x 10 <sup>15</sup>	

### 4. Conclusion

Nano-sized nickel copper manganite has been synthesized by cost effective co-precipitation method. Synthesized nano particles had a cubic spinel structure with average lattice parameter a=8.305 Å and average crystallite size D=39.8 nm. The lattice strain of Ni<sub>0.45</sub>Cu<sub>0.55</sub>Mn<sub>2</sub>O<sub>4</sub> was found to be 0.092. We would realize that the Tc of (2 2 2) is 3.054 showed strong preferential orientation about the (2 2 2) plane compared

to other planes. We have also correlated crystalline structure by W-H plot and SSP method.

#### **Conflict of interest**

The authors confirm that this article content has no conflicts of interest.

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